

Work Order ID 101350

\*101350\*

Page 1

Mon-08-13 8:50:05 AM

Item ID: D4463-9

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Tank Back

Start Date: 5/08/13 Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 5/15/13 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *13-05-08* Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4463

C

100

0.00

\*100\*

Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg

Prog rev: C

Dwg rev: C

*6 0 Jm13-5-8*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

*6 0 Jm13-5-8*

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

*DAS  
27  
BS 8*

*6*



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Item ID: D4463-9

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Tank Back

Start Date: 5/08/13 Start Qty: 5.00 \*5\*

Cust Item ID:

Required Date: 5/15/13 Req'd Qty: 5.00 \*5\*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160 QC7-Inspect Chemical Conversion Coat 0.00

\*160\*

QC Memo 0.00

Quality Control

Lex 13/05/13

170 Identify as per dwg & Stock Location: WA.003 0.00

\*170\*

Packaging Memo 0.00

Packaging

13.05.14

180 QC21- Final Inspection - Work Order Release 0.00

\*180\*

QC Memo 0.00

Quality Control

13/5/15

13-5-15

# Picklist Print

May-08-13 8:50:13 AM

Page 1

Work Order ID: 101350

\*101350\*

Parent Item: D4463-9

\*D4463-9\*

Parent Item Name: Tank Back

Start Date: 5/08/13

Required Date: 5/15/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.063

Purchased

No

100

sf

411.2125

6.614

~~34.81053~~

\*\*

60

JM13-5-8

\*M6061T6S 063\*

6061-T6 .063 Sheet

Location

Loc Qty

Loc Code

MAT021

411.2125

123135

120.5625

124003

80.9

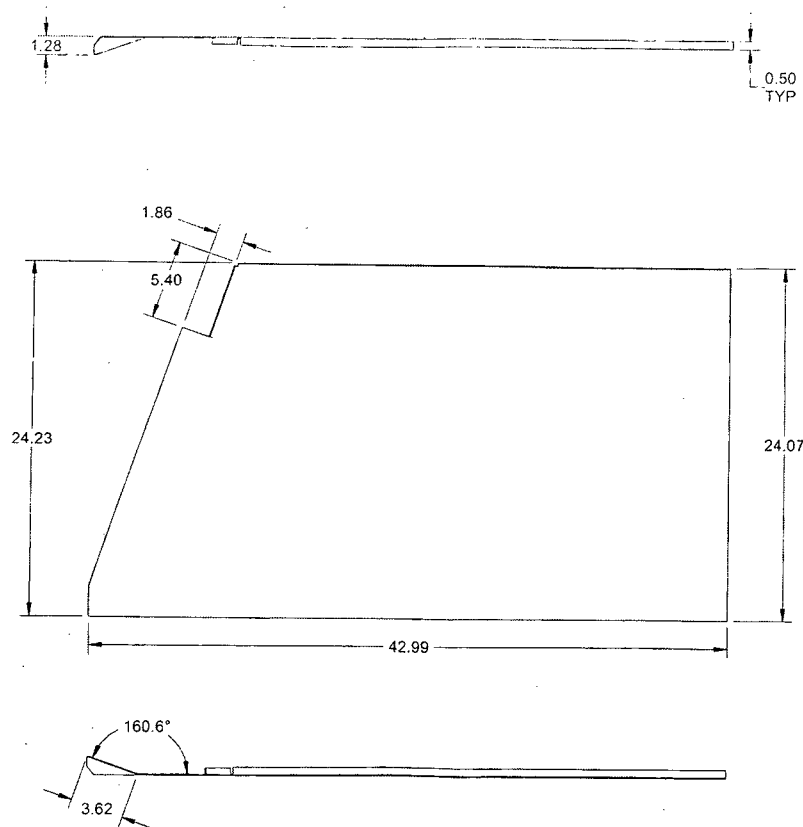
125431

209.75

125431



R0.19  
REF



**D4463-9 TANK BACK**

**NOTES:**

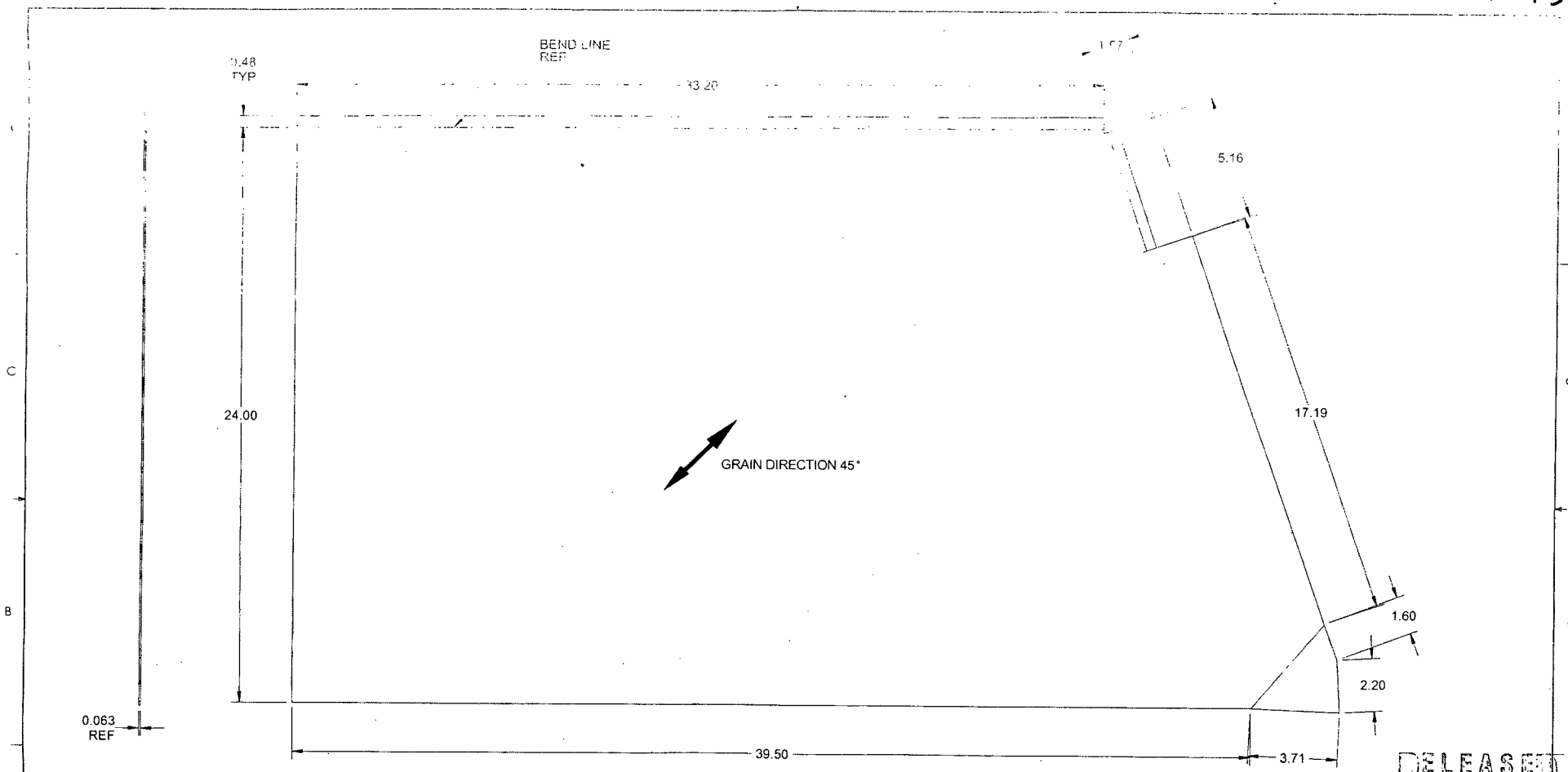
- 1) MATERIAL: MADE FROM D4463-9F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 5.90 lbs

SIX  
RE  
ENGINE  
UNCONTROLLED COPY  
SUBJECT TO AMI  
WITH  
WORK  
NO. 101350 MJS  
1305-08

RELEASED  
2012-04-24

DESIGN	JS	DART AEROSPACE LTD	
DRAWN	BC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JS	DRAWING NO.	REV. C
MFG. APPR.	JS	D4463	SHEET 9 OF 14
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	TANK	NTS
DATE	12.03.23	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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101350



**D4463-9F FLAT PATTERN**

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.063
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 5.90 lbs
  - 8) PROFILE PER DWG FILE "D4463-9F-REV C.DXF"

DESIGN	<i>BC</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>BC</i>		
CHECKED	<i>BC</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>BC</i>	<b>D4463</b>	SHEET 10 OF 14
APPROVED	<i>BC</i>	TITLE	SCALE
DE APPR.	<i>BC</i>	<b>TANK</b>	NTS
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